# BESPOKE MAGNETIC WOOD FLOORS

A CERTAIN COLOR

## **CREATING EXCEPTIONAL BESPOKE FLOORS**





## BESPOKE WOOD FLOORS

## **Creating your exceptional wood floor**

**Bespoke Wood Floors** offer a range of fully bespoke finished wood flooring in an extensive range of designs; styles to suit any interior.

With endless options available, you can choose the design, dimensions, grade, texture, colour and finish - all produced to order in the UK and available in magnetic or traditional glue down versions. Combining the finest sustainable FSC European Oak with the latest state of the art machinery, finishing products and highly skilled colour technicians, we will together create your bespoke wood floor.



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# **ICBAC**



SIMPLIFIED INSTALLATION = REDUCED MATERIALS, LABOUR AND DOWNTIME.

# Why use magnetic flooring?

STRONG MEETS FLEXIBLE. TRADITIONAL MEETS TECHNOLOGY.

## Wood has been a trusted flooring choice for centuries, with the first tongue-and-groove products invented in the late 1800s.

Our magnetic-backed wood products combine reliable tongue-and-groove locking with today's new installation technology for superior sustainability and convenience.

The wood floor is securely held, yet can be cleanly and easily uplifted whenever needed.

| R A | SUSTAINABLE    | • | Adhesive-free installation<br>Floor can be cleanly removed & reused elsewhere, or recycled/reclaimed     |
|-----|----------------|---|----------------------------------------------------------------------------------------------------------|
|     | FAST           | • | Simple, hassle-free installation<br>Minimal disruption to business or home                               |
| £07 | FLEXIBLE       | • | Easy access, repair and replacement<br>Change designs<br>Available across whole range of wood products   |
| ŀ   | COST EFFECTIVE | • | Reduced time/ installation costs<br>Capital allowances for building owners (classed as a portable asset) |

# The future of flooring, today.

Resists vertical movement •

Provides level expanse of floor •

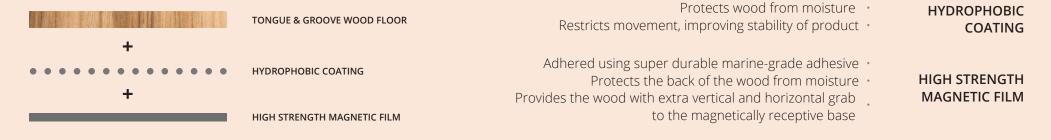
Holds planks horizontally with abutment •

Protects against localised deviations of subfloor •

# **HOW IT WORKS...**

The composition of magnetic tongue-and-groove wood flooring as shown below creates a powerful 2 dimensional hold:

The magnetic field remains in close proximity to the wood floor, and electronic devices and equipment are unaffected.



# **Applications**

Simply install magnetic-backed wood onto the following magnetically-receptive bases.



## METAL RAISED ACCESS FLOORING

### Typically found in workplaces, data centres and retail

- Install wood directly onto metal floor
- Quick installation approx. 25sqm per hour
- · Easy access to floor void at data-points and agreed areas
- Remove planks quickly
- Access floor left clean and uncontaminated for next use

## IOBAC EZY-INSTALL UNDERLAY

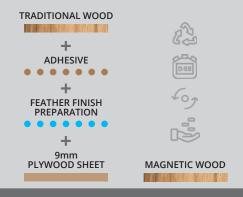
#### Suitable for both commercial and residential use

- Roll down onto sub-floor and install wood floor on top
- · Simple. clean, adhesive-free wood floor
- Excellent acoustic properties for impact sound reduction
- Provides moisture protection
- Underfloor heating option

## **Compare** Traditional vs Magnetic Installation Technology

**TONGUE & GROOVE** 

WOOD FLOOR



METAL RAISED ACCESS FLOOR

# PRODUCTION











4. Logs processed



5. Bark removal



6. Lamellas cut



7. Kiln drying



8. Lamella calibration

# Our fully certified Oak is **harvested from sustainable forests** throughout Europe.

Using the latest state of the art machinery and highly experienced craftsmen, your floor is produced from FSC certified European logs during this **16 stage process**.



9. Cold press lamination



**10.** Automated filling



11. Sanding

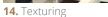


**12.** Profiling T&G



**13.** Colour Matching







**15.** Finishing



16. Quality Control

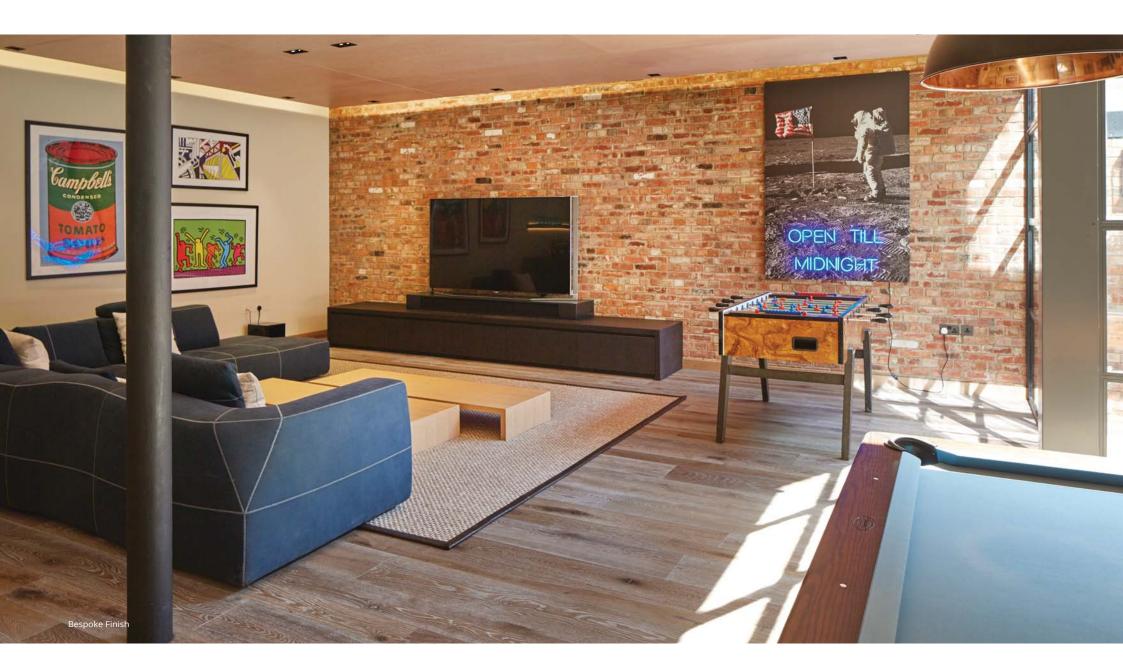
# THE LAB

Our state of the art Lab houses only the best machinery to achieve our **colour matching service**. With an extensive range of unfinished stock of European Prime and Rustic Oak and 100% Fumed Oak we are able to offer you a prompt colour matching service and final production time.

The process of **sample matching** takes 10 working days as we use the same extensive weighted method of application to ensure precise and consistent application of the oils, stains and textures required.







# THE BESPOKE WOOD FLOORS PROCESS



to provide us with a sample you

would like us to match.

# DESIGNS & DIMENSIONS

#### Planks

12/3 x 180mm x Random Lengths 600-2200mm

15/4 x 140 / 180 / 220mm x Random Lengths 600-2200mm

20/6 x 140 / 180 / 220 / 260 / 300mm x Random Lengths 1400-2400mm

## Herringbone Blocks

Chevrons - 45 Degree Angle

#### 10/4 x 70 x 490mm

15/4 x 70 x 350mm\*

20/5 x 70 x 350mm\*

10/4 x 90 x 500mm

15/4 x 90 x 500mm

20/6 x 90 x 500mm

12/3 x 120 x 600mm

15/4 x 120 x 600mm

20/6 x 120 x 600mm

| 10/4 x 90 x 500mm  |
|--------------------|
| 15/4 x 90 x 500mm  |
| 20/6 x 90 x 500mm  |
| 15/4 x 120 x 600mm |
|                    |

Other dimensions are available upon request in either plank, herringbone or chevron.

20/6 x 120 x 600mm

\*These sizes are only available from stock in our tumbled finishes on pages 26 & 27.

## Cube 200mm wide

Mansion Weave

Hexagon

Continuous Versaille



350 x 70mm and 140 x 140mm

Each of the above designs are available in 15/4 or 20/6mm.

200mm wide centre 90mm wide weave



PLANK

## HERRINGBONE

CHEVRON





CUBE



HEXAGON

## MANSION WEAVE



## CONTINUOUS VERSAILLE





# GRADING



### Prime Grade

| GENERAL          | Clear grade with mixture of natural grain.                                                                                                  |
|------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| KNOTS            | Occasional pin knots < 10mm.                                                                                                                |
| SAPWOOD          | Minimal edge and core sapwood.                                                                                                              |
| COLOUR           | Natural variation allowed with no heart wood.                                                                                               |
| GRADING<br>RULES | Grading rules may vary from country to country and manufacturer to manufacturer. Please check at time of order for a certain product/range. |



### Rustic Grade

| GENERAL          | Rustic grade with mixture of natural grain and knots.                                                                                       |
|------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| KNOTS            | Healthy sound knots up to 60mm with dead knots up to 25mm and holes firmly filled.                                                          |
| SAPWOOD          | Minimal edge and core sapwood.                                                                                                              |
| COLOUR           | Natural variation allowed with some heart wood.                                                                                             |
| GRADING<br>RULES | Grading rules may vary from country to country and manufacturer to manufacturer. Please check at time of order for a certain product/range. |

# **TEXTURES & TREATMENTS**



#### Brushed

Removing the soft grain enhances the texture of the timber

Available in light, medium or heavy brushed.

#### Aged & Tumbled

Each piece of flooring is tumbled to achieve an authentic aged look to the edges and surface of the timber.

#### Bandsawn

Our bandsawn floors have traditional cut marks across the face of the floor and particularly suit retail and commercial projects.



#### Fumed

100% Fumed - tones of deep dark brown/black.

## Bespoke Wood Floors offer you endless combinations of surface treatments to create your bespoke wood floor.

Our fumed and smoked colours are achieved through a process which reacts with the natural tannins in the oak and although we use controlled processes, the final colours are dictated by nature and not by using pigmented stains.

Please be aware that when you buy smoked or fumed oak there will be a large variation in colour, this is the beauty of having these floors.

> **CARE TIP** To help care for your new wood floor we recommend using **Osmo Wash and Care for regular** cleaning and Osmo Maintenance Oil to refresh the surface.

We advise that you do not under any circumstance use a steam cleaner.

For more information please refer to our care and maintenance guide.



#### Light Smoked

Surface smoked - tones of light to medium brown.

Medium Smoked

Surface smoked - tones of medium to dark brown.

#### Dark Smoked

Surface smoked - tones of dark brown.

#### UV Oil Finish

UV cured hardwax oil. Available in Extra Matt. Matt. Satin & Gloss finishes.

# OUR COLLECTIONS PLANK HERRINGBONE CHEVRON

**Bespoke Wood Floors** offer you the option of thickness, width and grade in your chosen finish.

Our core range of 40 finishes are a few of our favourites to whet your appetite; with endless options of textures, colours and finishes available.

Pages 14 to 29 show our core range in planks, classic herringbone and timeless chevrons. The majority of these finishes are available in the designs and dimensions shown on pages 10 & 11, excluding our torched finishes that are only available in planks.

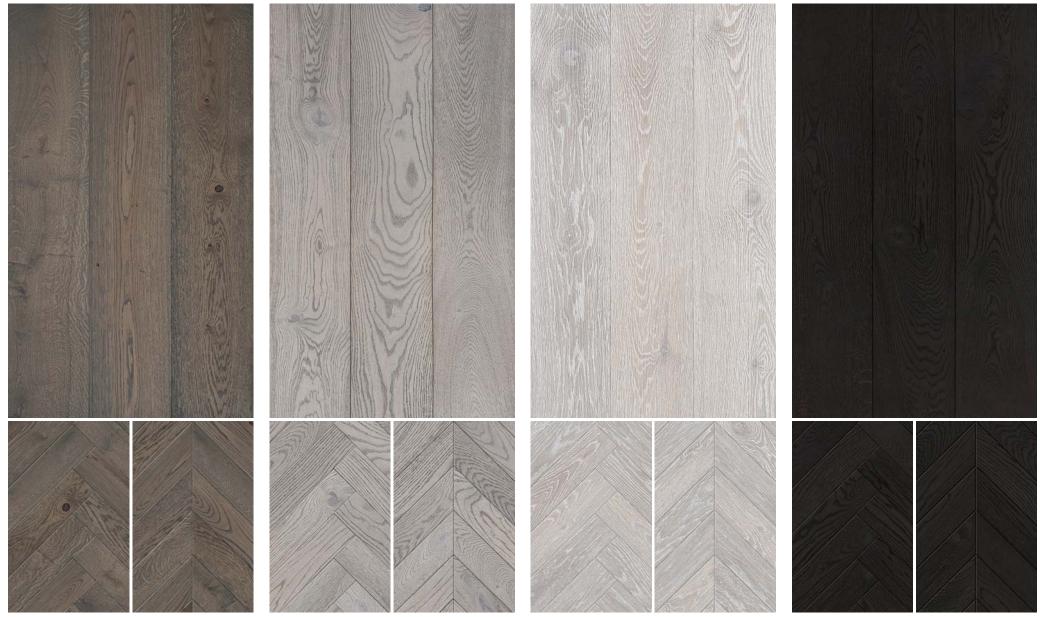
All flooring is produced to order, delivery times to be confirmed at this time.



BWF902 Standard White

BWF903 Intense White

BWF910 Matt UVM

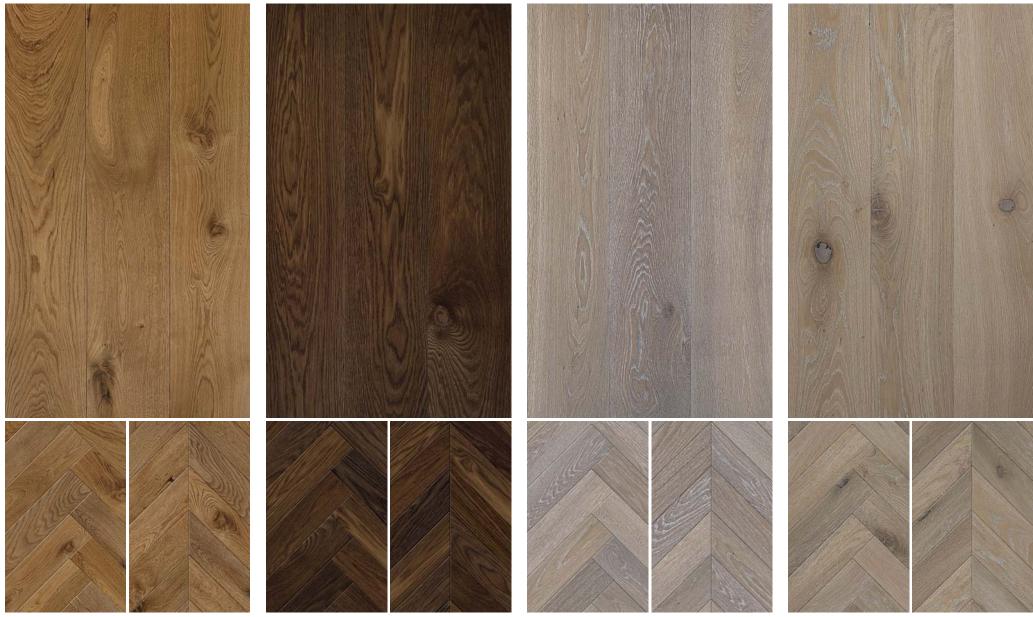


BWF939 Dark Grey

BWF569 Heavy Brushed Grey

BWF497 Heavy Brushed Dark Smoked White Matt 🚸

BWF904 Intense Black

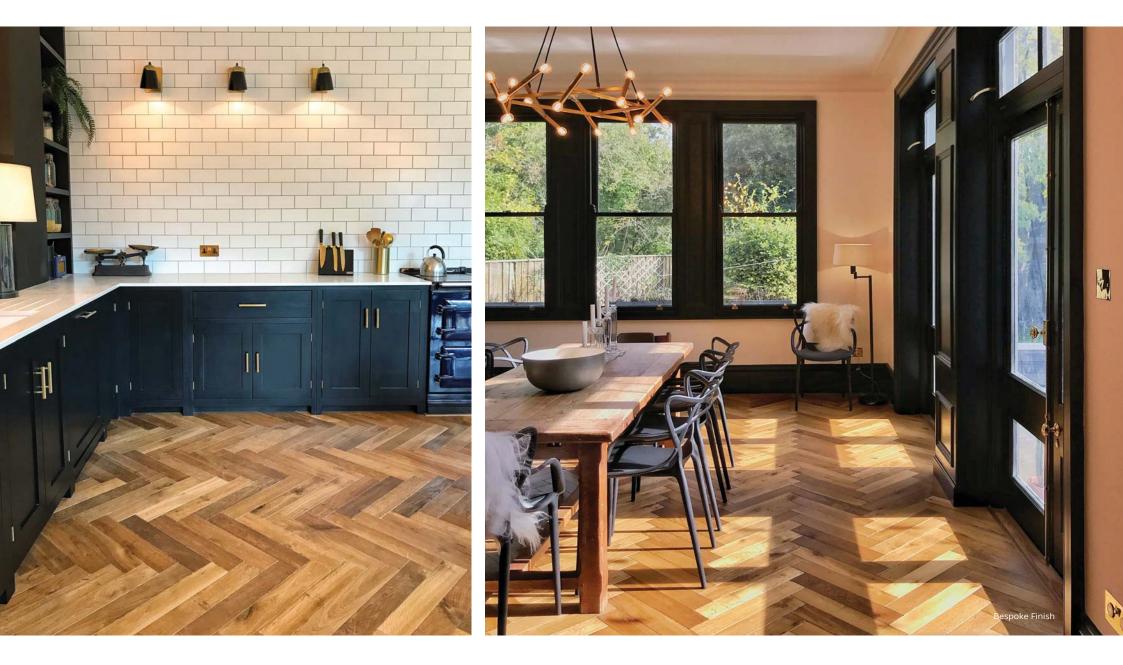


BWF921 Light Smoked 🚸

BWF941 Dark Smoked 🚸

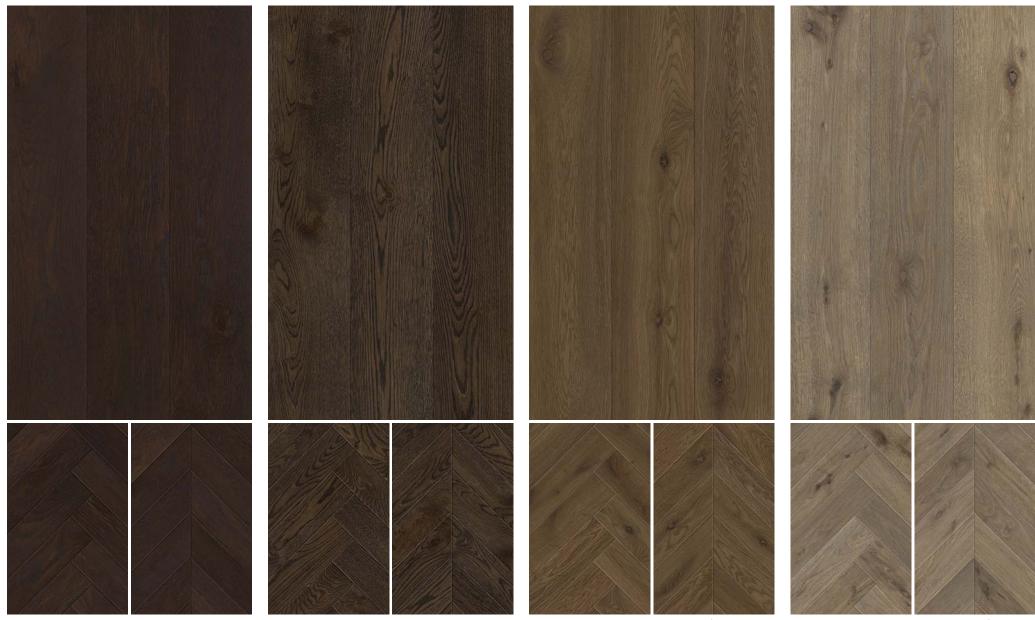
BWF929 Dark Smoked White 🚸

BWF922 Light Smoked White 🚸









BWF2807 Bespoke Stain Silk

BWF2830 Bespoke Oil Black Silk

BWF2811 Dark Smoked Woodlook Matt 🚸

BWF850 Medium Smoked Bespoke Oil Matt 🚸



BWF2847 Medium Smoked Bespoke Stain Extra Matt 🚸

BWF2475 Dark Smoked Bespoke Oil 🔗

BWF2851 Heavy Brushed Dark Smoked Bespoke Oil Matt 🔶

BWF808 Reactive Stain Bespoke Oil



### **Fumed Flooring**

Our fumed and smoked colours are achieved through a process which reacts with the natural tannins in the oak. Although we use controlled processes when smoking **variation (b) in colour will occur** and the final colours are dictated by nature and not by using pigmented stains.

> The main difference between the two techniques; The **Smoking** process penetrates the veneer surface by 0.5 - 2mm in depth whilst the image shown here demonstrates that our **Fumed** oak penetrates the entire veneer layer.





BWF920 Satin (on 100% Fumed)

BWF712 Bespoke Oil (on 100% Fumed) 🞸

BWF712



BWF911 Satin UVS

BWF512 Woodlook Matt

BWF1975 Medium Smoked & Bespoke Oil 🚸

BWF1976 Medium Smoked & Bespoke Oil 🚸



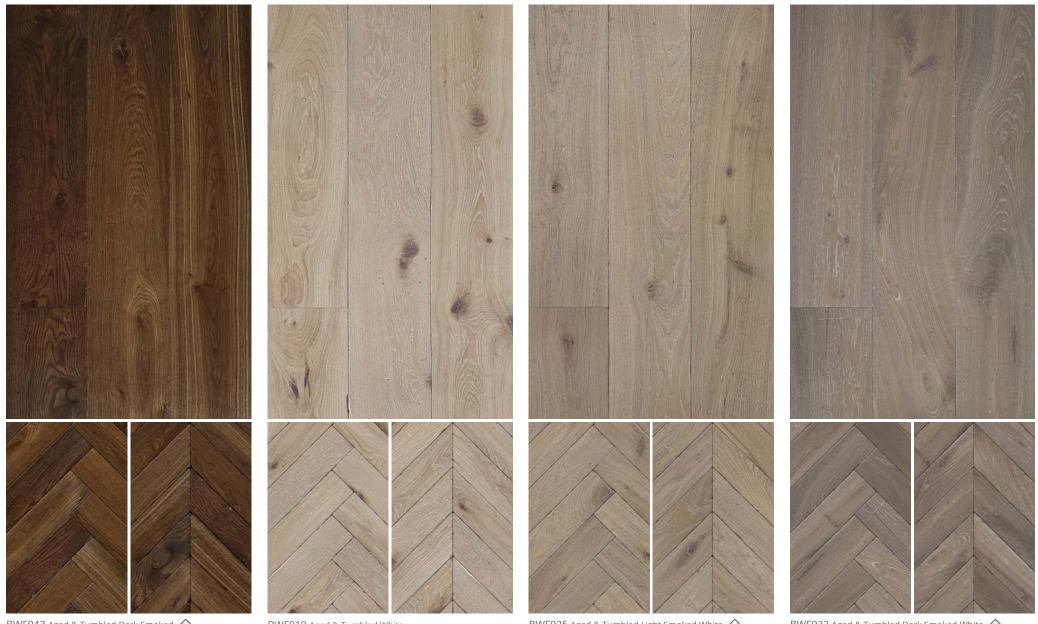
## Aged & Tumbled

Each piece of flooring is tumbled and hand worked by our skilled craftsmen to achieve an authentic aged appearance to the edges and surface of the timber. With our colour options you have all the benefits of modern engineered processes with the looks, character and charm of a reclaimed floor.





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BWF943 Aged & Tumbled Dark Smoked 🔶

BWF919 Aged & Tumbled White

BWF925 Aged & Tumbled Light Smoked White 🚸

BWF932 Aged & Tumbled Dark Smoked White 🚸



BWF913 Bandsawn

BWF926 Bandsawn Light Smoked 🚸

BWF944 Bandsawn Dark Smoked 🔗

BWF914 Bandsawn White



The surface of our bandsawn floors replicate traditional cut marks across the face of the floor, creating a beautiful rough-sawn texture which is available in all design options. Ideal for flooring or wall cladding in retail or commercial projects.



BWF934 Bandsawn Dark Smoked White 🚸



# SOMETHING DIFFERENT TORCHED FINISHING

## Artistry of the flame. $\mbox{A}$

specially designed machine is used to accomplish the torched edges on our floors. This process is repeated to achieve the required result.

As with smoking and fuming the torched process reacts in different ways with the 'nature that is wood'. Wider grain and knots will not burn as fast as the wood around them, especially if that surrounding grain is closer together.

Whilst the effect will always show variation in finish, the position at which the torches are fixed in the machine is kept constant for consistency of the torching.

This process is only available in our range of plank floors on the long edges, not the short ends.



BWF1586 Torched Light Smoked 🚸

BWF1587 Torched Aged & Tumbled Light Smoked 🚸

BWF1588 Torched Bandsawn Light Smoked 🚸



# BESPOKE COLOUR MATCHING

We also offer a bespoke colour matching service to create your perfect floor, so please feel free to provide us with a sample you would like us to match.



for more information see www.iobac.com or contact us at paul@iobac.com or ian@iobac.com · telephone 07702 800439